

7210687-004 - BMP-4 Tip Replacement Instructions

Rev A

Replacing the Carbide Tip in the BMP-4:

- 1) Open BMT-4 replacement kit. Included in the kit is a carbide replacement tip, an #0-80 set screw, and a .028" allen key.
- 2) Use the provided .028" allen key to fully unscrew the #0-80 set screw from the nose of the BMP-4
 - a. Note some heat may be required to loosen loctite. Be careful not to strip set screw.
- 3) Use a pair of pliers to remove the carbide tip
- 4) Insert replacement carbide tip
- 5) Apply appropriate amount of removable threadlocker (Blue loctite) or similar on outer threads of provided #0-80 replacement set screw
- 6) Use provided .028" allen key to screw in provided replacement set screw.
 - a. Take care not to overtighten set screw
 - b. Check that carbide tip retracts fully into BMP-4 and springs back to original position

