

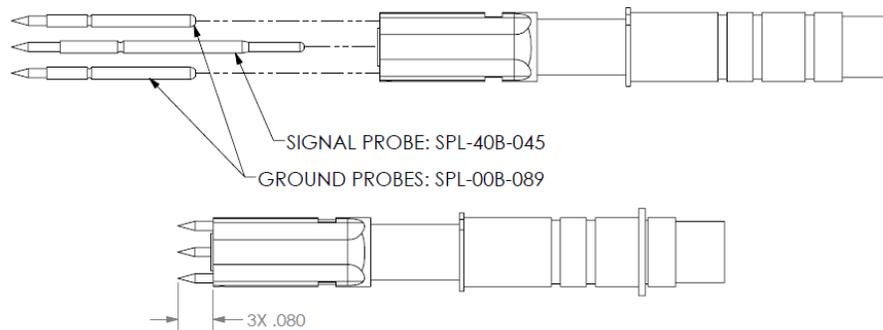
CSP-40B-012 and CSP-40L-013 Tip Replacement Instructions Rev N/R

- 1) The CSP-40B-012 and CSP-40L-013 probes have replaceable ground and signal probe. The CSP-40B-012 is shown below:



- 2) To replace signal probes, remove the probe from fixture base using snap ring pliers (McMaster P/N: 58225A3).
- 3) Remove CSP-40 from THRU hole in fixture.
- 4) Take a pair of needle-nose pliers and gently remove desired probes along axis. Do not bend probes during removal as probes may break
- 5) Insert new probes in appropriate positions.
- 6) Use tweezers or similar tool to press probe until top of barrel is flush with housing. Tip to housing measurement should be $.080''$ as shown below:
- 7) Place CSP-40X into through-hole of fixture and place slip ring in appropriate groove using snap ring pliers.

CSP-40B-012



CSP-40L-013

